| Manufacturer Name : | Ford Motor Company |
|---------------------------|--------------------|
| Submission Date : | JUN 10, 2022 |
| NHTSA Recall No. : | 22V-413 |
| Manufacturer Recall No. : | 22S43 |
| | |

Manufacturer Information :

Manufacturer Name : Ford Motor Company Address : 330 Town Center Drive Suite 500 Dearborn MI 48126-2738 Company phone : 1-866-436-7332

Population :

Number of potentially involved : 2,925,968 Estimated percentage with defect : 1 %

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NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION

Vehicle Information :

| Vehicle 1: | 2013-2019 Ford Escape |
|------------------------|--|
| | • |
| • • | LIGHT VEHICLES |
| 0 0 | NR |
| | This condition affects certain Escape vehicles built within the dates identified above |
| Descriptive mornation. | and equipped with the 1.5L, 1.6L, 2.0L, or 2.5L engines and the 6F35 Transmission. |
| | Affected vehicles are equipped with the 1.5L, 1.6L, 2.0L, or 2.5L engines and 6F35 Transmission. |
| | These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database. |
| | Approximately 1,726,763 Escape Vehicles are affected |
| Production Dates : | OCT 05, 2011 - AUG 02, 2019 |
| VIN Range 1: | Begin :NREnd :NRNot sequential |
| | |
| | Body Style : Power Train : Descriptive Information : |

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| Vehicle 2: | 2013-2018 Ford | C-Max | | | |
|-------------------------------|--|---|--|--|---|
| Vehicle Type : | LIGHT VEHICLES | 5 | | | |
| Body Style : | | | | | |
| Power Train : | NR | | | | |
| Descriptive Information : | | | -Max vehicles built s and ECVT transm | | identified above |
| | Affected vehicles | are equipped | with 2.0L engines a | and ECVT transm | nissions. |
| | this action to spe line (1-866-436- | cific vehicles o 7332) or by co ion regarding | ed in VIN order. Info can best be obtained ontacting a local For the vehicles from th atabase. | d by either callin d or Lincoln dea | g Ford's toll-free ler who can obtai |
| | Approximately 1 | 43,220 C-Max | Vehicles are affecte | ed | |
| Production Dates : | JAN 19, 2012 - AI | PR 26, 2018 | | | |
| VIN Range 1: | Begin : | NR | End: NR | | 🗌 Not sequentia |
| | | | | | |
| | 2013-2016 Ford | | | | |
| • • | LIGHT VEHICLES | i i i i i i i i i i i i i i i i i i i | | | |
| Body Style : Power Train : | ND | | | | |
| | | C | | ······ | · · · · · · · · · · · · · · · · · · · |
| Descriptive Information : | | | BL, or 2.0L engines a | | |
| | Affected vehicles ECVT Transmissi | | with the 1.5L, 1.6L, | or 2.0L engines | and the 6F35 or |
| | this action to spe line (1-866-436- | cific vehicles o 7332) or by co ion regarding | ed in VIN order. Info can best be obtained ontacting a local For the vehicles from th atabase. | d by either callin d or Lincoln dea | g Ford's toll-free ler who can obtai |
| | Approximately 4 | 39,483, Fusior | n Vehicles are affect | ed | |
| Production Dates : | FEB 03, 2012 - Al | PR 04, 2016 | | | |
| riouuction Dates. | | | End: NR | | Not sequentia |

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| Vehicle 4: | 2013-2021 Ford | Fransit Co | nnect | |
|---------------------------|--|--|---|---|
| Vehicle Type : | LIGHT VEHICLES | | | |
| Body Style : | | | | |
| Power Train : | NR | | | |
| Descriptive Information : | | | in Transit Connect vehic oed with 1.6L or 2.0L eng | |
| | Affected vehicles transmissions. | are equipj | oed with 1.6L or 2.0L en | gines and 6F35 or 8F35 |
| | this action to spec line (1-866-436-7 | cific vehicl 7332) or by on regard | es can best be obtained y contacting a local Forc ing the vehicles from the | rmation as to the applicability of by either calling Ford's toll-free l or Lincoln dealer who can obtai e Ford On-line Automotive Servic |
| | Approximately 10 |)7,102 Tra | nsit Connect Vehicles a | re affected |
| Production Dates : | JUN 13, 2013 - JU | L 30, 2021 | | |
| VIN Range 1: | Begin : | NR | End: NR | Not sequentia |
| Vehicle 5 : | 2015-2018 Ford | Edge | | |
| | LIGHT VEHICLES | Lugo | | |
| Body Style : | | | | |
| Power Train : | NR | | | |
| Descriptive Information : | | | in Edge vehicles built wi 3.5L engines and 6F35 | thin the dates identified above as or 6F55 transmissions. |
| | Affected vehicles transmissions. | are equipj | ped with 2.0L, 2.7L, or 3 | 5L engines and 6F35 or 6F55 |
| | this action to spec line (1-866-436-7 | cific vehicl 7332) or by on regard | es can best be obtained y contacting a local Forc ing the vehicles from the | rmation as to the applicability of by either calling Ford's toll-free l or Lincoln dealer who can obtai e Ford On-line Automotive Servic |
| | | | ge Vehicles are affected | |
| Production Dates : | | | | |
| VIN Range 1: | Begin : | NR | End: NR | Not sequential |

Description of Defect :

| Description of the Defect : | On affected vehicles, the bushing that attaches the shift cable to the transmission may degrade or detach. A damaged or missing bushing could prevent the shifter from moving the transmission to the intended gear position. |
|----------------------------------|--|
| FMVSS 1 : | NR |
| FMVSS 2 : | NR |
| Description of the Safety Risk : | A damaged or missing bushing could prevent the shifter from moving the transmission to the intended gear position. The transmission may not be in the park position, even though the shifter position indicates that the vehicle was shifted to park. The driver does not receive a warning message or audible chime. Exiting a vehicle without the transmission in the park position and without application of the parking brake may allow the vehicle to roll, increasing the risk of injury or crash. |
| Description of the Cause : | Root cause is unknown. Based on Ford's root cause investigation, heat and humidity have the potential to contribute to the hydrological breakdown of the bushing material. |
| | If the vehicle ignition is on, the instrument panel display position on the cluster will show the correct transmission gear state, which may not match the gear shift lever position. The driver may also notice the defect if they attempt to shift to an intended gear and the vehicle responds differently than intended based on the transmission gear state. Additionally, if a vehicle is turned off in a transmission gear state other than Park, regardless of the gear shift lever position, the engine will not restart. |

Involved Components :

| Component Name 1: | Shift Cable Bushing |
|-------------------------|---------------------|
| Component Description : | Shift Cable Bushing |
| Component Part Number : | 7E395 |

Supplier Identification :

Component Manufacturer

Name : Hilex Address : 2911 Research Drive Rochester Hills Michigan 48309 Country : United States

Chronology :

Previous Actions on Hilex (Hytrel 4556) Shift Bushings Working with NHTSA to investigate and understand shift bushing field performance, Ford has previously recalled the Hilex (Hytrel 4556) shift bushing component in targeted vehicle populations due to elevated failure rates. These actions include: 18S20, 19S16, 21S24, and 22S25.

April 2022 – May 2022

After 22S25 was approved by Ford's Field Review Committee on April 7, 2022, Ford continued to review field reports with NHTSA over the course of several discussions (April 18, 2022 – May 20, 2022). These discussions focused on vehicles equipped with the Hilex, Hytrel 4556 shift bushing that were not included in previous recalls.

On April 28, 2022, Ford received updated VOQs associated with this condition from NHTSA including VOQs that Ford was not previously aware of. Ford reviewed and analyzed the new VOQs by powerpack and model year. Ford met with NHTSA on May 12, 2022, to review the new VOQs, and continued their analysis after the May 12 meeting. Based on the updated VOQs and subsequent analysis, Ford identified a change in the customer complaint data filed with NHTSA.

Although claim rates and projected failures remained low, Ford recommended a safety recall for the remaining vehicles in North America with a Hilex, Hytrel 4556 shift bushing. This recommendation was reviewed with NHTSA on May 20, 2022.

On June 3, 2022, Ford's Field Review Committee reviewed the concern and approved a field action.

From April 29, 2015, through March 31, 2022, Ford has identified 1,630 warranty reports and 233 VOQs attributed to this concern.

Ford is aware of 6 reports alleging property damage and 4 reports alleging an injury potentially related to this concern, from the population of vehicles included in this recall.

Description of Remedy :

| Description of Remedy Program : | Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the under hood shift bushing replaced and add a protective cap over the shift cable bushing. There will be no charge for this service. |
|---------------------------------|--|
| | Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2021. The ending date for reimbursement eligibility is August 29, 2022. |
| | Ford will forward a copy of the notification letters to dealers to the agency when available. |
| How Remedy Component Differs | Remedy shift bushings are manufactured from a different grade material |

| from Recalled Component : | with a heat stabilizer. Additionally, a cap will be installed over the shift bushing for protection against contaminants. |
|---|---|
| | Remedy Part Numbers: Shift Cable Bushing – DG9Z-7K340-A or KV6Z-7K340-A – Shift Cable Bushing Shift Cable Cap – DG9Z-7S004-A or KV6Z-7S004-A – Shift Cable Cap |
| Identify How/When Recall Condition was Corrected in Production : | Not required per 49 Part 573. |

Recall Schedule :

| Description of Recall Schedule : | Notification to dealers is expected to occur on June 13, 2022. Mailing of |
|------------------------------------|---|
| | owner notification letters is expected to begin June 27, 2022 and is |
| | expected to be completed by July 25, 2022. |
| Planned Dealer Notification Date : | JUN 13, 2022 - JUN 13, 2022 |
| Planned Owner Notification Date : | JUN 27, 2022 - JUL 25, 2022 |

* NR - Not Reported